

In the Claims:

1. (Canceled)

2. (Currently Amended) A conjoining apparatus using electromagnetic forming, comprising:

a field shaper for concentrating a magnetic field to a conjoining working object;

a coil for generating and applying the magnetic field to the field shaper such that the field shaper can form a reactive force;

a charging circuit for supplying electricity to the coil; and

an auxiliary ring disposed between the field shaper and the working object, for generating an induced magnetic field, the auxiliary ring having a conductivity greater than steel ~~The conjoining apparatus of claim 1,~~ wherein a pair of grooves are formed on an interior side of the auxiliary ring.

3. (Currently Amended) A conjoining apparatus using electromagnetic forming, comprising:

a field shaper for concentrating a magnetic field to a conjoining working object;

a coil for generating and applying the magnetic field to the field shaper such that the field shaper can form a reactive force;

a charging circuit for supplying electricity to the coil; and

an auxiliary ring disposed between the field shaper and the working object, for generating an induced magnetic field, the auxiliary ring having a conductivity greater than steel ~~The conjoining apparatus of claim 1,~~ wherein the field shaper is ring-shaped with an inner projecting flange.